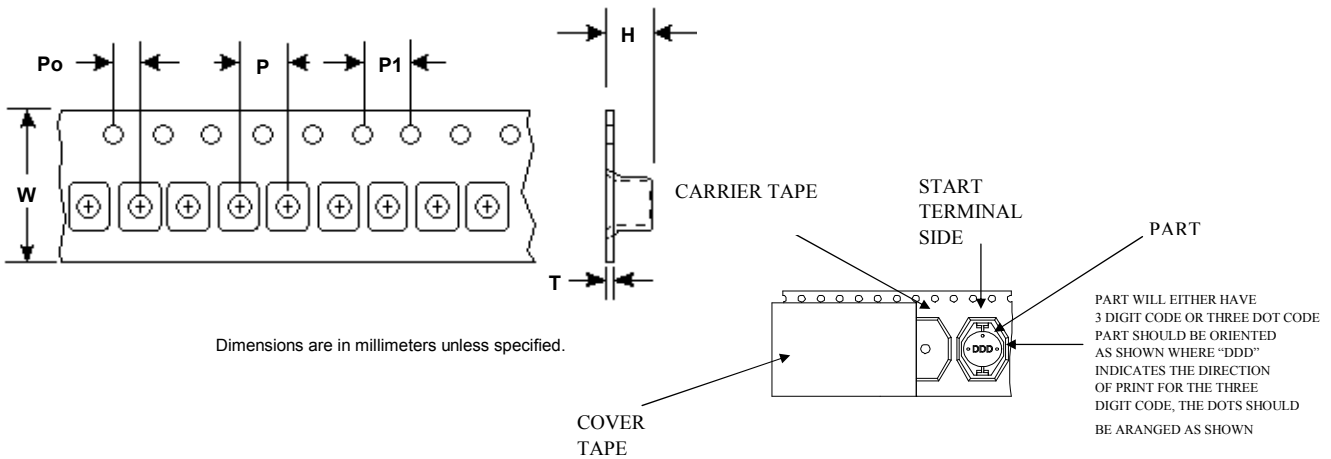


Dimensions are in millimeters unless specified.

Series Number	Reel dimensions					Reel Qty	Carton (Box) Qty.	Packaging Specification
	Units	A MAX	B MIN	C ±0.5	D MAX			
MGDS5	in.	14.17"	3.94"	0.51"	1.98"	250	1000	90-0065
	[mm]	[360]	[100.0]	[13.0]	[50.40]			

PACKAGING NOTE: Only pressure sensitive cover tape is to be used.



Dimensions are in millimeters unless specified.

Series	W ±0.3	P ±0.1	Po ±0.1	P1 ±0.1	H ±0.05	T ±0.05
DS1145	44.0	24.0	2.0	4.0	6.9	0.35

Customer Packaging Specifications
For Print Distribution to Customers

Series	Revision
MGDS5	B0
Sheet 2 of 7	

Item	Specification	Test Method/Condition
Environmental		
Static Humidity	After exposure part remains within specified electrical parameters for L, Q and DCR.	Expose parts to an environment of +50°C with 90 to 95% R.H. for 100 hours. After exposure, allow parts to dry for 2 hours before measurements are taken.
Storage Life	After exposure part remains within specified electrical parameters for L, Q and DCR.	Subject parts to an environment of +50°C 90 to 100% R.H. for 46 to 50 hours. After exposure, allow parts to dry for 2 hours before measurements are taken.
Moisture Resistance	After exposure, part shall not have a shorted or open winding.	Per MIL-STD 202 Method 106, ten 24 hour cycles at +25°C to +65°C at 80 to 95% R.H. During any of the first 9 cycles, inductors are revolved from the chamber and exposed to -10°C for 3 hours. Allow parts to dry for 2 hours before measurements are taken.
Temperature Cycle	After exposure part remains within specified electrical parameters for L, Q and DCR.	10 cycles (Air to Air) 1 cycle shall consist of: 30 minutes exposure to +85°C 30 minutes exposure to -40°C Allow 20 minutes transition between extremes.
Temperature Shock	After exposure part remains within specified electrical parameters for L, Q and DCR.	10 cycles (Air to Air) 1 cycle shall consist of: 30 minutes exposure to -45°C 30 minutes exposure to +125°C 15 seconds maximum transition between temperatures
General		
Range	-40°C to +85°C	
Operating	-40°C to +85°C	
Flammability	IEC 695-2-2	Withstands needle-flame test
Other		
Vibration	After exposure part remains within specified electrical parameters for L, Q and DCR.	Inductors shall be randomly vibrated per NAVMAT P9492 profile. Samples shall be subjected to 0.04G/Hz for a minimum of 15 minutes per axis, for each of the three axes.
Mechanical Shock	After exposure part remains within specified electrical parameters for L, Q and DCR.	Test per MIL-STD 202 method 213 test condition A, test mounted samples 3 axes, 6 times, totaling 18 shocks. (50Gs, 11ms, half-sine).
Solderability	Wetting shall cover 90% minimum of	Dip pads in RMA flux, 63/37 solder (Sn/Pb) at 232°C for 5 seconds
Component Adhesion	4 pounds	Apply and measure force with a digital force gauge set.
Resistance to Solvent	No sign of degradation in appearance or marking detail.	Withstands 6 minutes of alcohol. Withstands 3 minutes forced spray Freon TMS
Load Life	After exposure, part shall not have a shorted or open winding.	Parts to be stored at 110°C for 1000 hours with rated current applied. Parts to be tested at: start, 500 and 1000 hours. Allow 2 hours at room temperature before testing.



For Print Distribution to Customers	Series	Revision
	MGDS5	B0
	Sheet 3 of 3	